

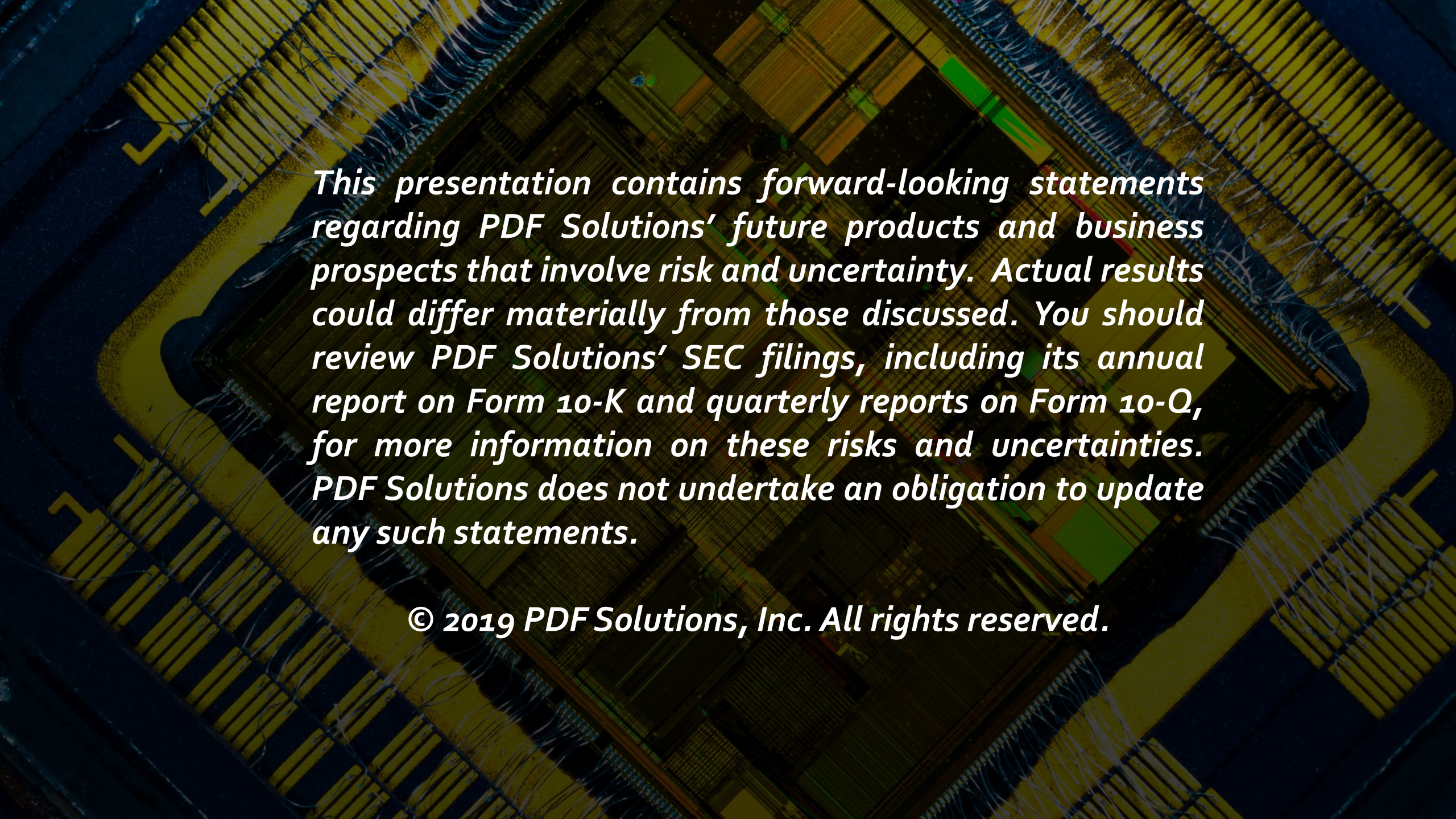
16th Annual PDF Solutions Users Conference

PDF/SOLUTIONS™

S1.2 – Exensio Platform

October 15, 2019

Said Akar, GM

A microscopic view of a circuit board, showing a central square chip with a grid of gold-colored traces. The chip is surrounded by a dense network of fine, parallel lines. The overall color palette is dark blue and green, with gold highlights from the traces.

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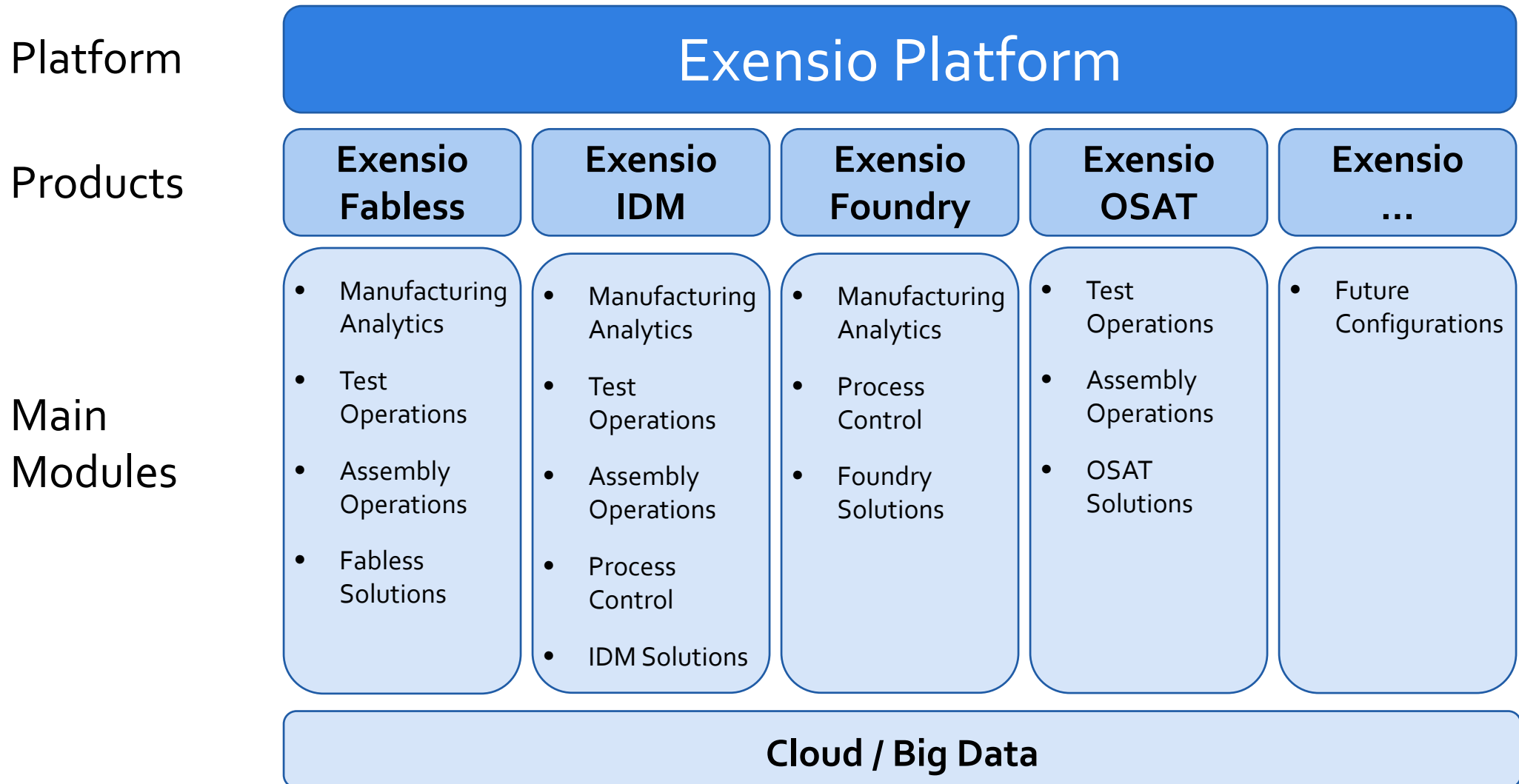
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Exensio Platform: Big Data Analytics and Control for Semiconductors



- **Process Control**
Detect and identify process or tool problems in manufacturing in real time
- **Test Operations**
OEE optimization, escape prevention, and yield recovery
- **Manufacturing Analytics**
Higher manufacturing yields via integration of all front-end and back-end data
- **Assembly Operations**
Traceability of wafers, die, and multichip modules through assembly & packaging
- **Process Characterization**
Analytics that support the DFI System and CV Core System

Exensio as a Platform



Motivation – Fabless Example

Exensio Fabless

Manufacturing Analytics

Advanced Capabilities



Monitoring

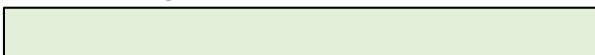


Test Operations

Advanced Capabilities



Monitoring



Data collection / Control



Assembly Operations

Advanced Capabilities



Monitoring



Data collection / Control



Fabless Solutions

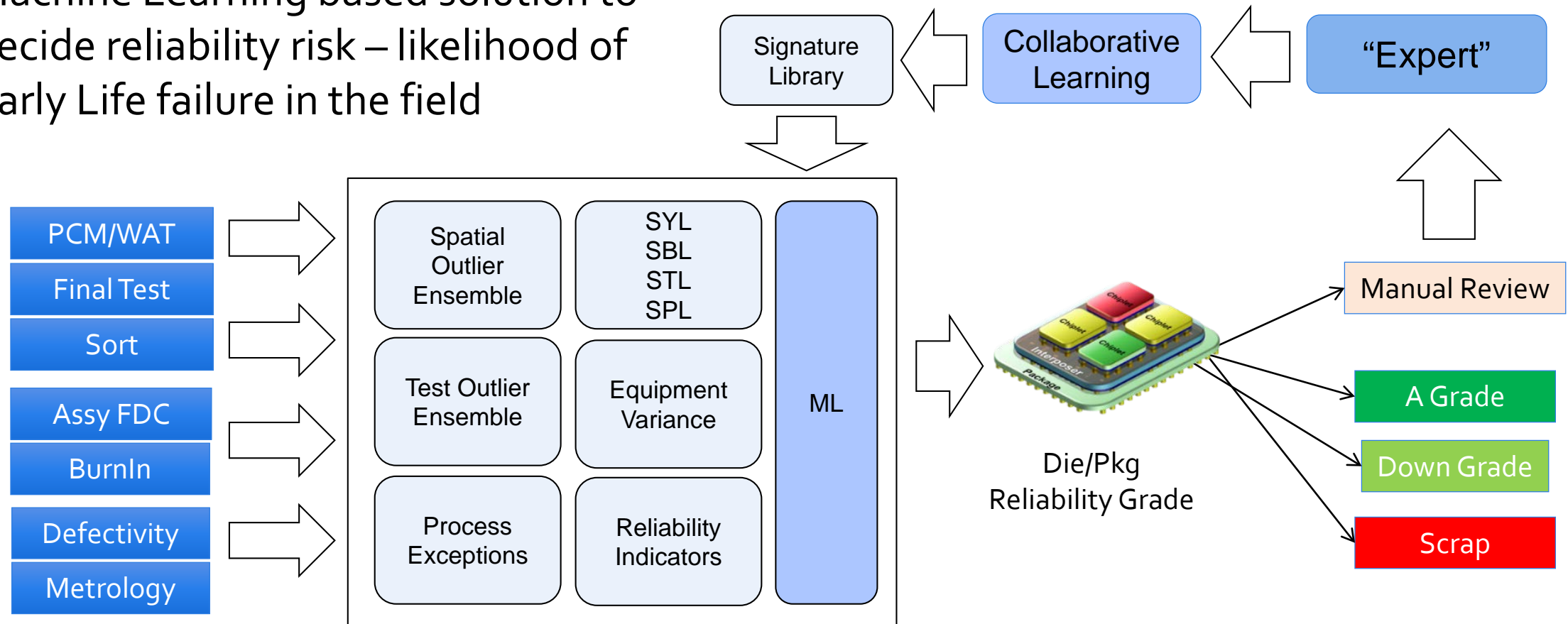
Reporting

Big Data

Targeted configuration - Core capability – Consistent sub-modules – One business model – Lite versions – Big Data across the modules – Reporting and automation across the modules – Fabless Solutions

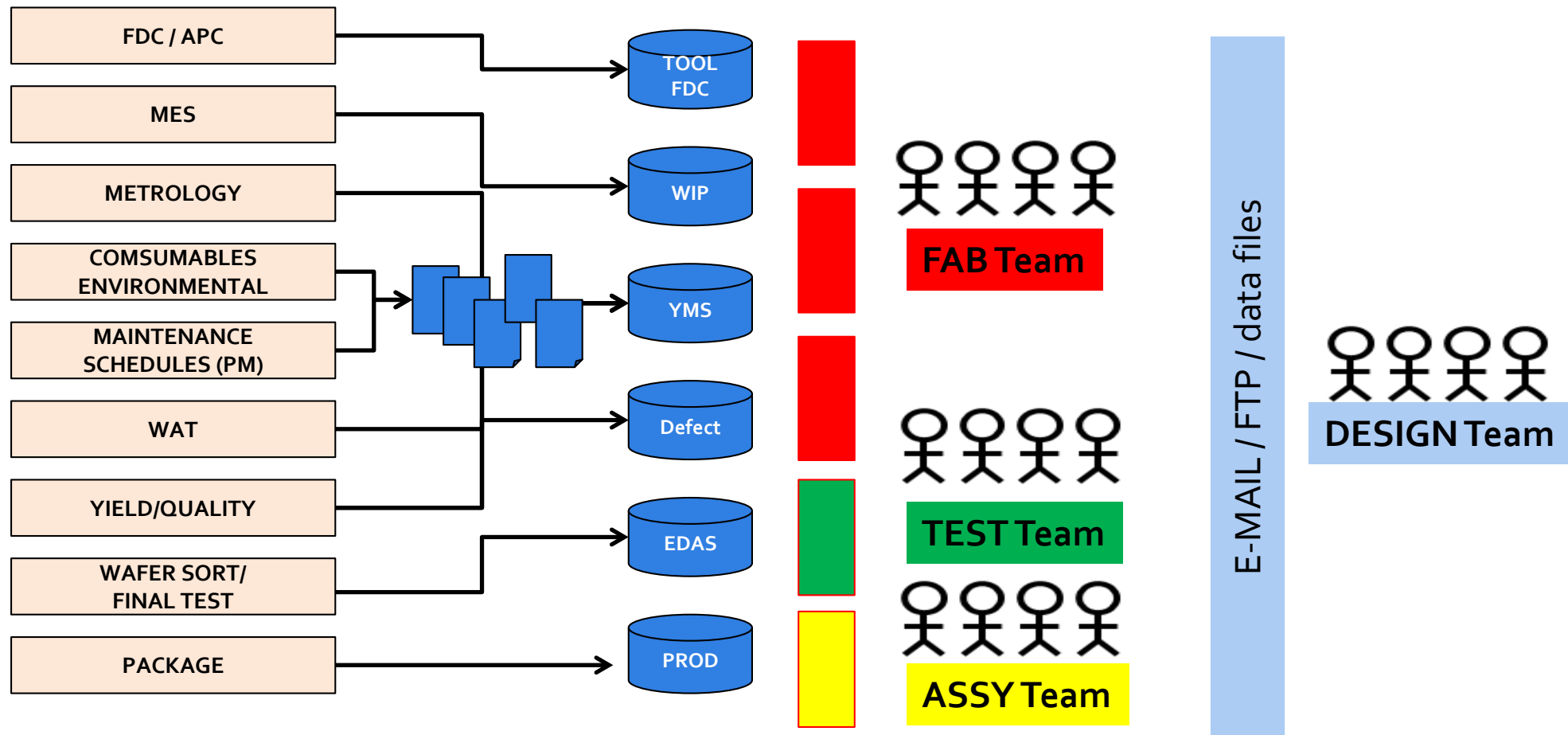
Early Life Failure Detection (ELF)

Machine Learning based solution to decide reliability risk – likelihood of Early Life failure in the field



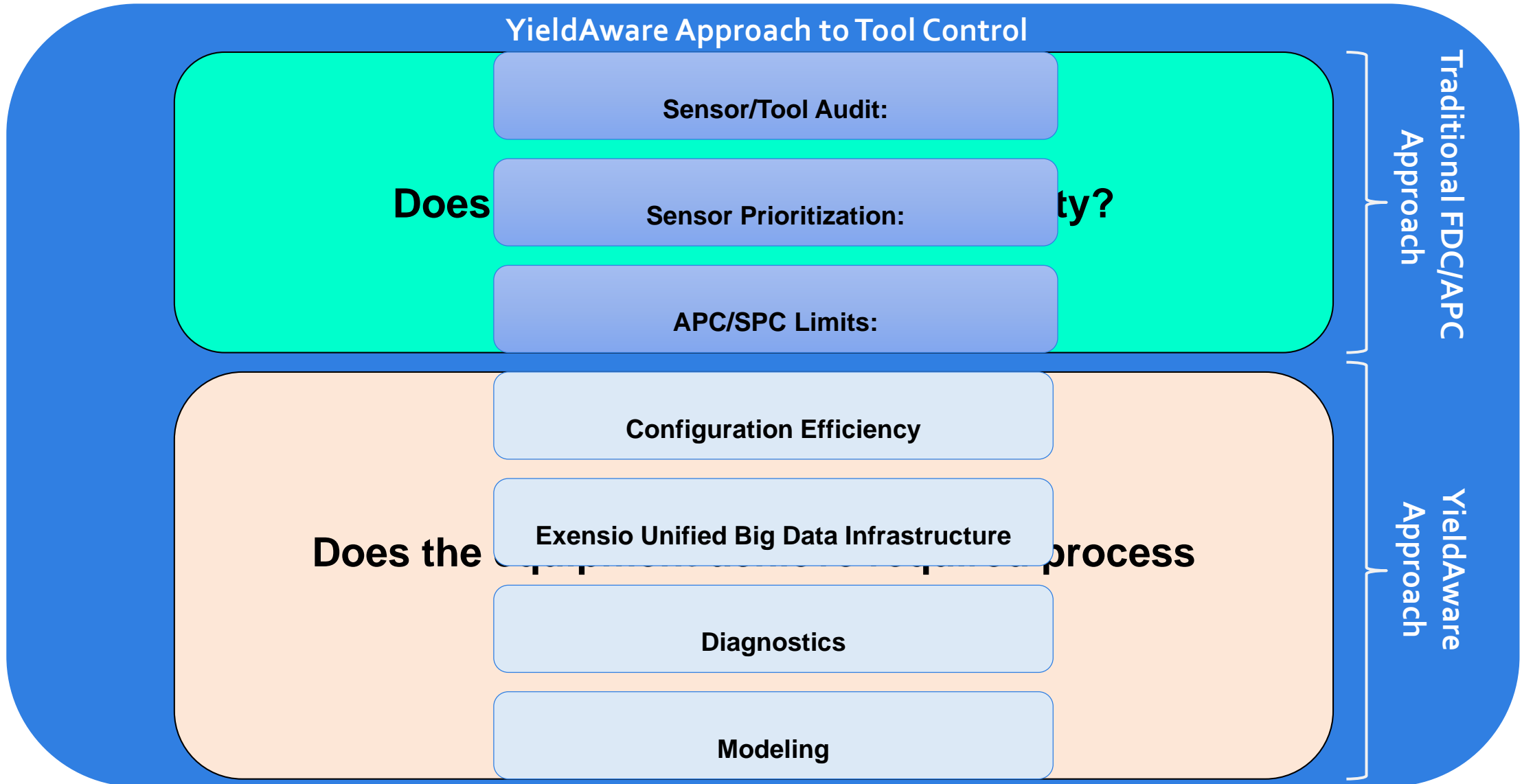
Multiple data types, Multiple algorithms, Machine Learning, Potentially large data sets, Collaborative Learning, ...

Point Solutions not Sufficient



Multiple Databases – Multiple User Interfaces - Custom integrations - Silos with only part of the picture available to each team – Local optimization – Many data types/formats

Point Solutions not Sufficient – Tool Vs. Process Optimization



Raw Files in a Data Lake Also Not Sufficient

Intelligence

- ✓ Solutions
- ✓ Machine Learning
- ✓ Ease of Use
- ✓ Collaboration

Infrastructure

- ✓ Performance
- ✓ Control
- ✓ Automation
- ✓ Security
- ✓ Cloud

Domain Knowledge

- ✓ Unique Data
- ✓ Unique Analytics
- ✓ Semantic Models

Data Quality

- ✓ End-to-End
- ✓ Traceability
- ✓ Consistency
- ✓ Completeness

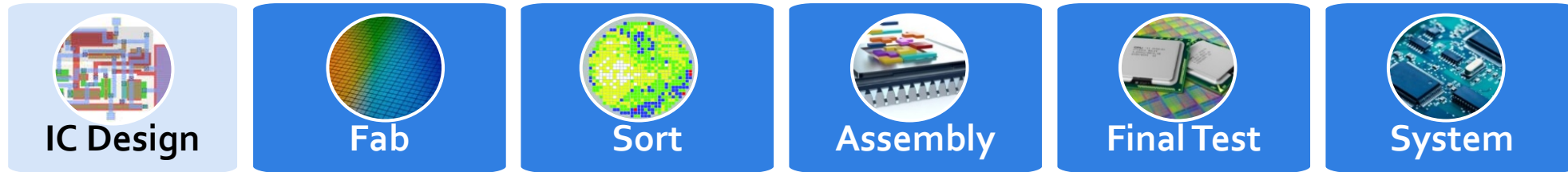


Semantic Models - A Key Element for Advanced Analytics and Control

- Semantic models allow for automatically cleaning, aligning, and interpreting data
- Examples:
 - Aligning events in a fab with wafer data to answer question like “which wafers were processed with the new batch of resist”?
 - Mapping equipment signals across a fleet of tools to account for configuration differences
 - Meaningful merging of chip data as the chips flow through wafer sort, assembly, and final test
- Digital Twins require models and harmonized data collection to enable machine learning

**Semantic models allow our customers to
deploy advanced analytics and control to production**

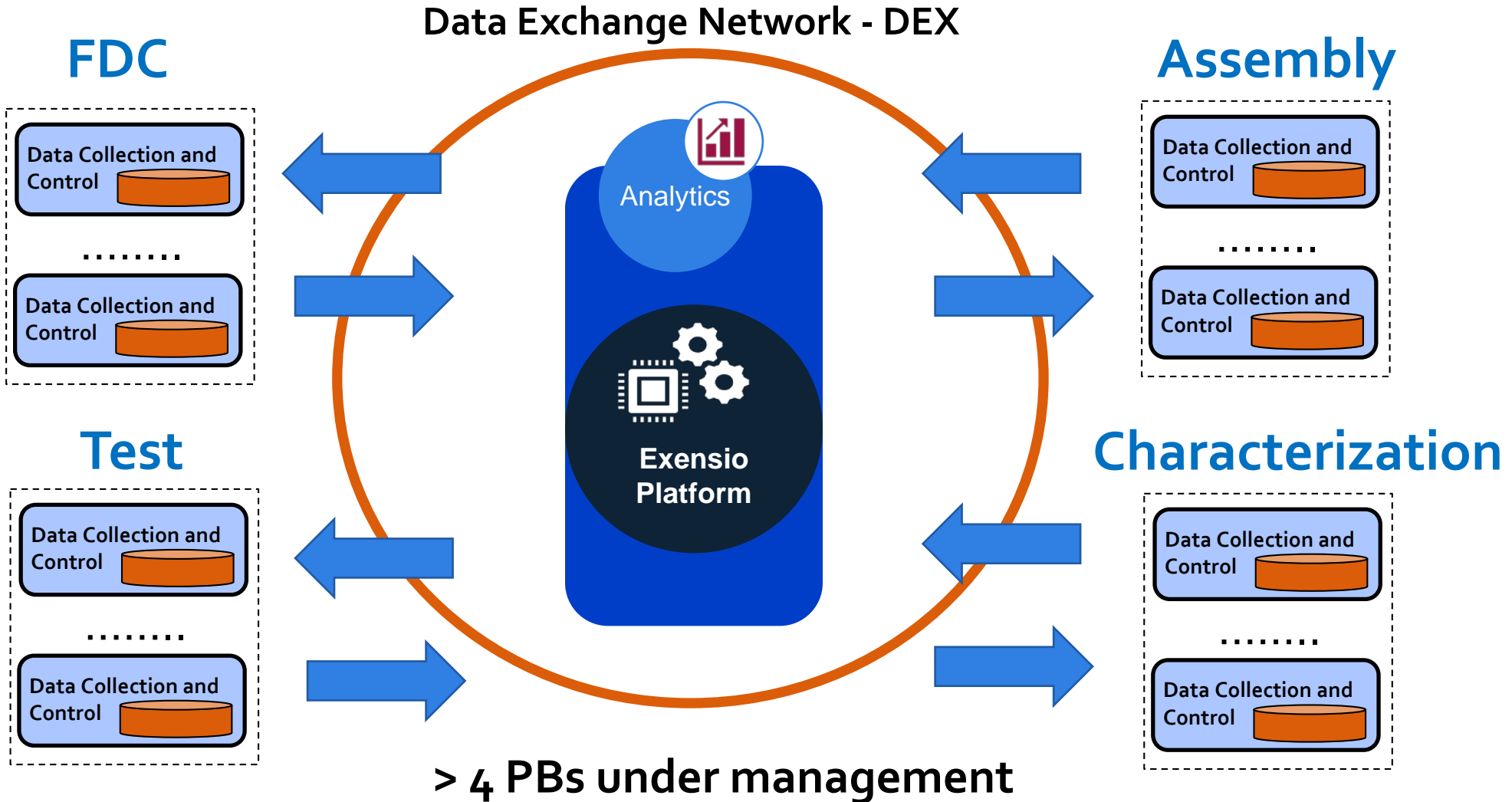
Data Quality – End-to-End



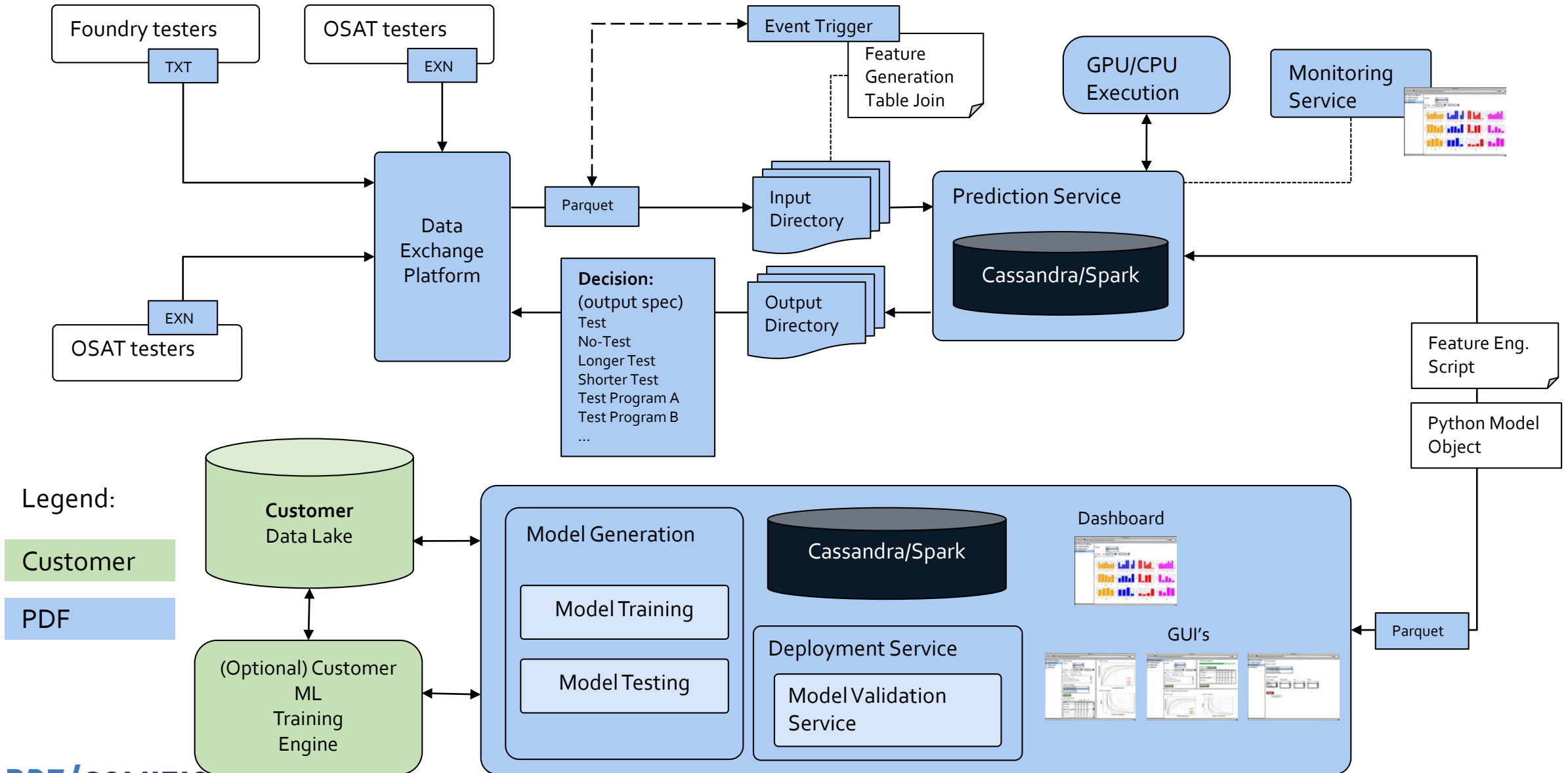
Material Descriptions In Hierarchy	Meta Data	MES/ WIP Equipment History	Fault Detection and Control (FDC)	Defect & Metrology	Equipment and Non-Lot	Product	Assembly / System	External Data Sources
Technology Family Process Product Source Lot Lot Wafer # Die	Equipment Operator Program Recipe Date/Time Process Flow Stages Steps	Equipment TrackIn/Out Recipe Operator Chamber QueueTime CycleTime Wfr Counts Reticle	Indicators Summaries Trace Charts Model prediction Exensio real time data collection	Parametric Categorical Lot / Wafer Summaries Defect Summary Kill Ratio Defect Images	Equipment SPC Fab chemical delivery Equipment counter data Equipment Event / PM Consumables	scv testchip DPCV PCM Wafer Sort Bin Map Multi-Bin Final Test Module Data	Die traceability Location of reel/tube Solder paste batch, vendor Equipment parameters Operator logs	Other performance metric databases ...

>100 Fab Tools Types supported, >20 Tester Types supported, >160 Assembly Tool Types supported, > 50 Data types supported

Data Quality – Completeness/Consistency – Data Collection/DEX



Edge Deployment - Smart Testing



Direct Data Collection and Control



> 40 vendors and
> 100 equipment models for manufacturing



> 50 vendors and
> 150 equipment models for assembly



> 20 vendors and
> 50 tester / prober / handler models for test



Continuously Adding to the Supported Platforms

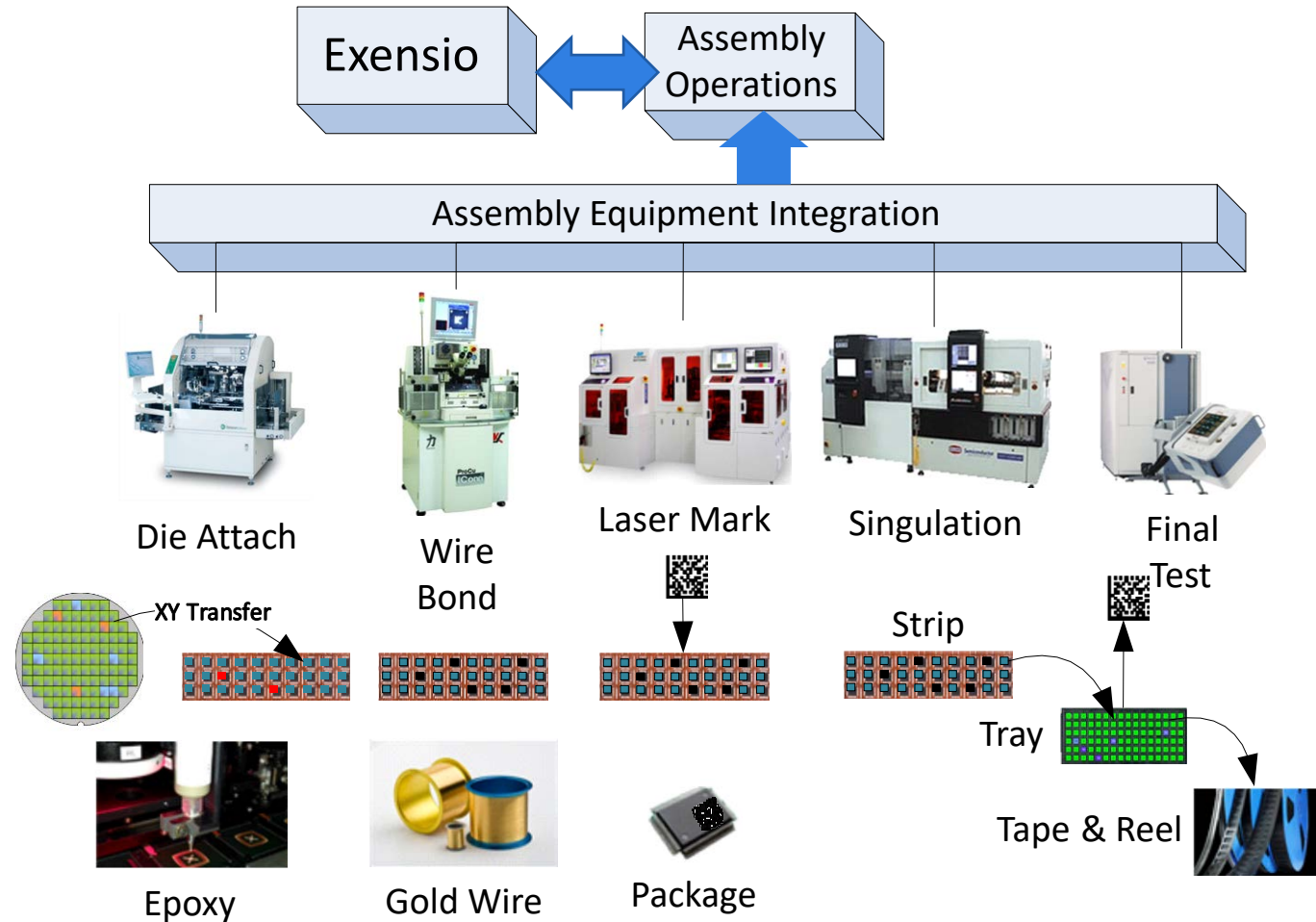
Data Quality – Traceability - Single Device Tracking without ECID

○ Required

- Die Attach
 - Record Wafer ID + XY to Strip ID + XY
- Device Mark
 - Mark package with unique ID
 - Upload strip map with ID + XY + Device ID
- Singulation
 - Singulate and sort good packages for test
- Final Test (singulated or strip test)
 - Read ID on package and insert in test data log

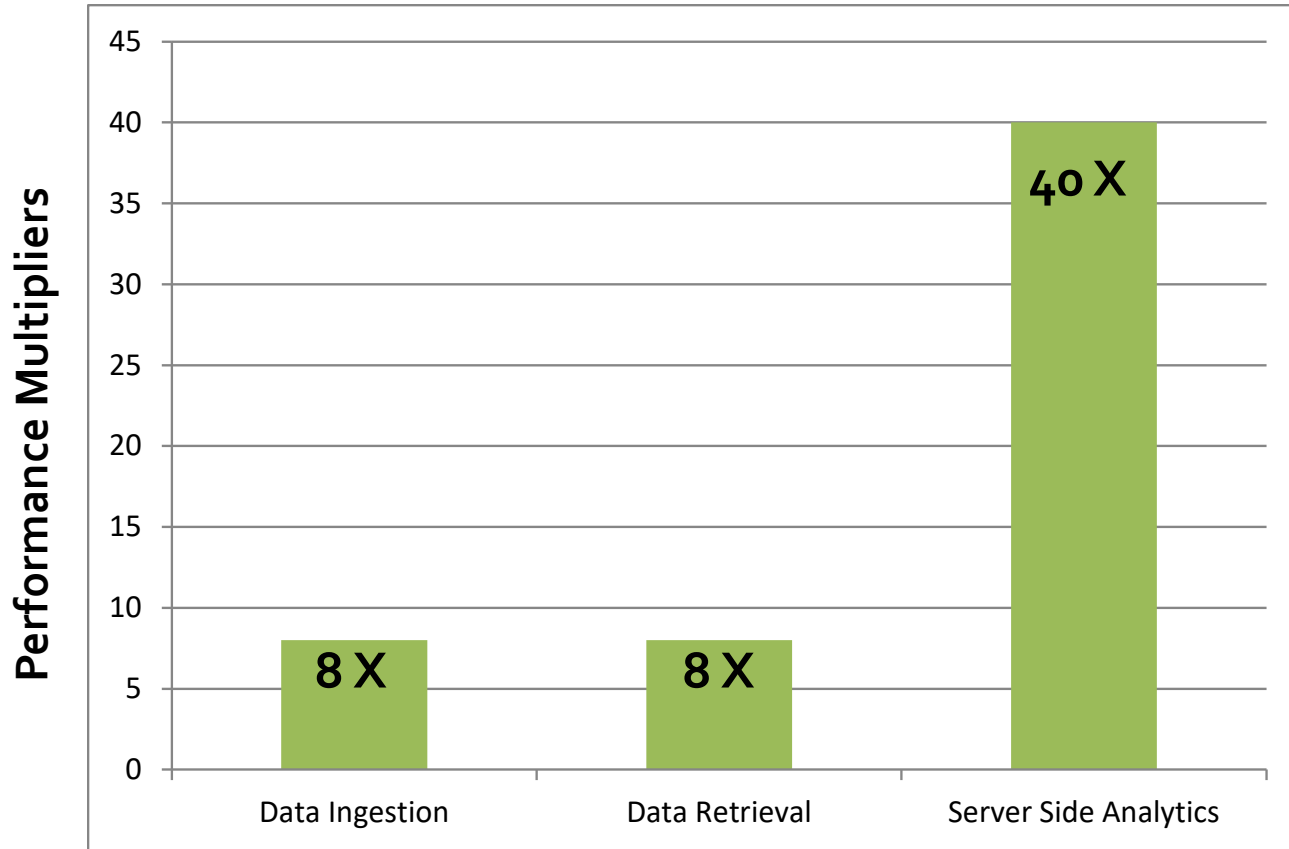
○ Optional

- Wire Bond, AOI
 - Skip FAIL bin locations and update strip map with wire bond defects

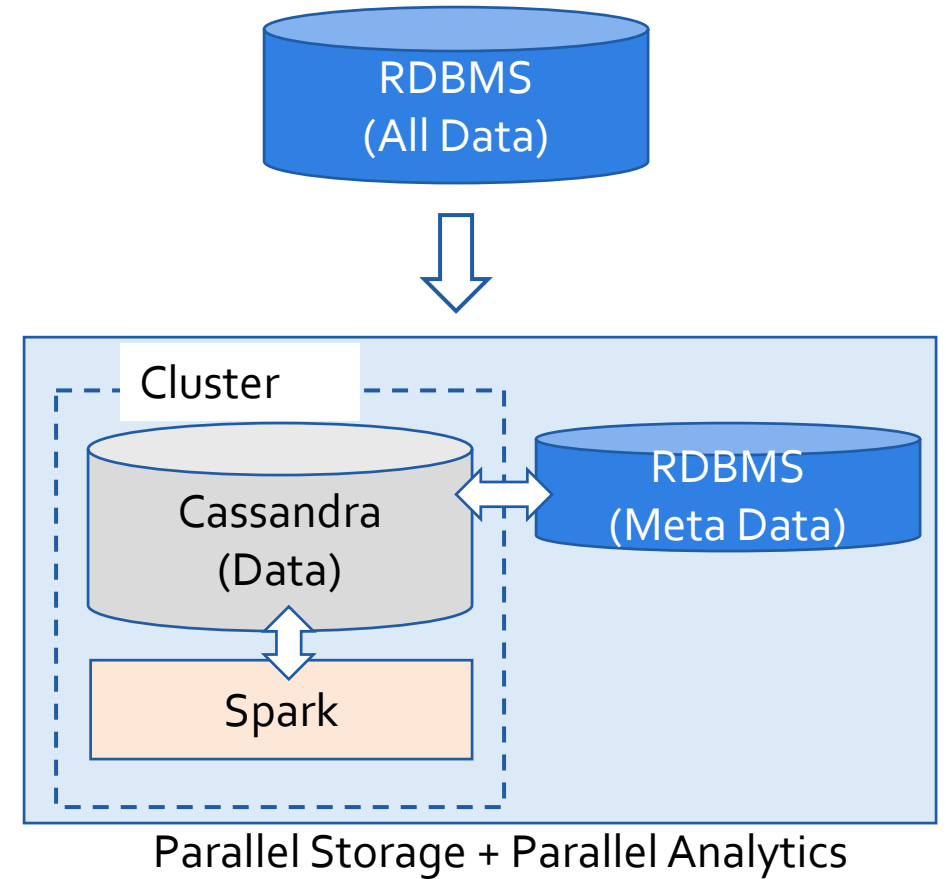


Infrastructure – Performance

Exensio Big-Data as measured against Pure RDBMS architecture - **Systems with same cost**



Average results from four pilots in 2019



Example Benefits of Exensio Cloud Deployment

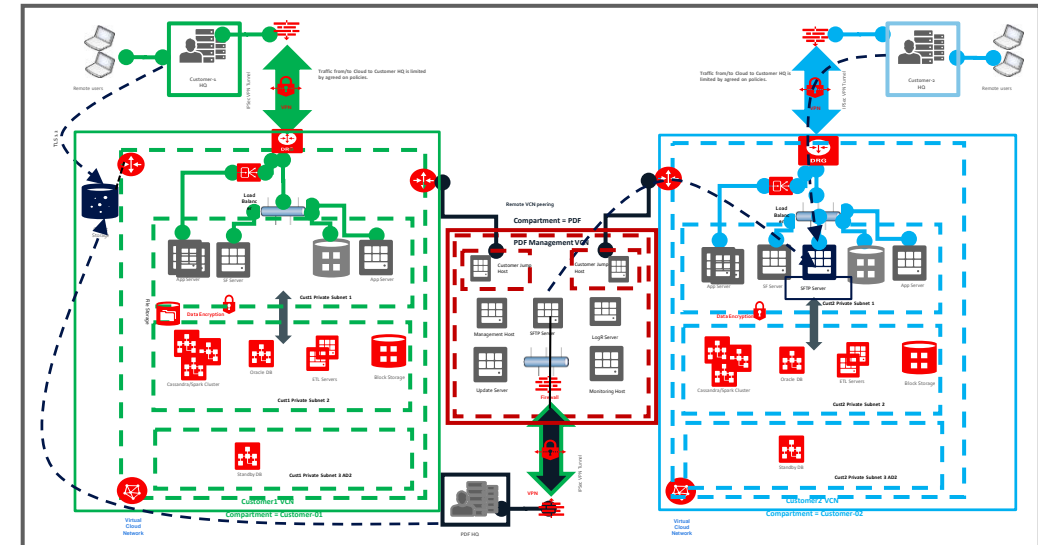
- Reduced costs compared to on-premise
 - For deployed projects range is between **18% and 34%**
- **24/7 support** and maintenance by expert resources
 - Faster access to latest releases and faster resolution of issues
- **Dynamic scaling** to fit future use scenarios
 - Organic growth (or reduction), Temporary needs, ML model training
- **Tiered storage** offered in future releases
 - Reduced costs and longer online data availability benefit
- **Consolidated environment** for the enterprise
- **Continuous Delivery** – Cloud releases and more feature/bug leading to continuous improvement in our solutions
 - 10% and 40% projected cost savings depending on retention and performance requirements

Acquired company in 2015 that was one of the first to deploy web-native analytics capabilities for the semiconductor industry on the cloud and integrated its capabilities within Exensio

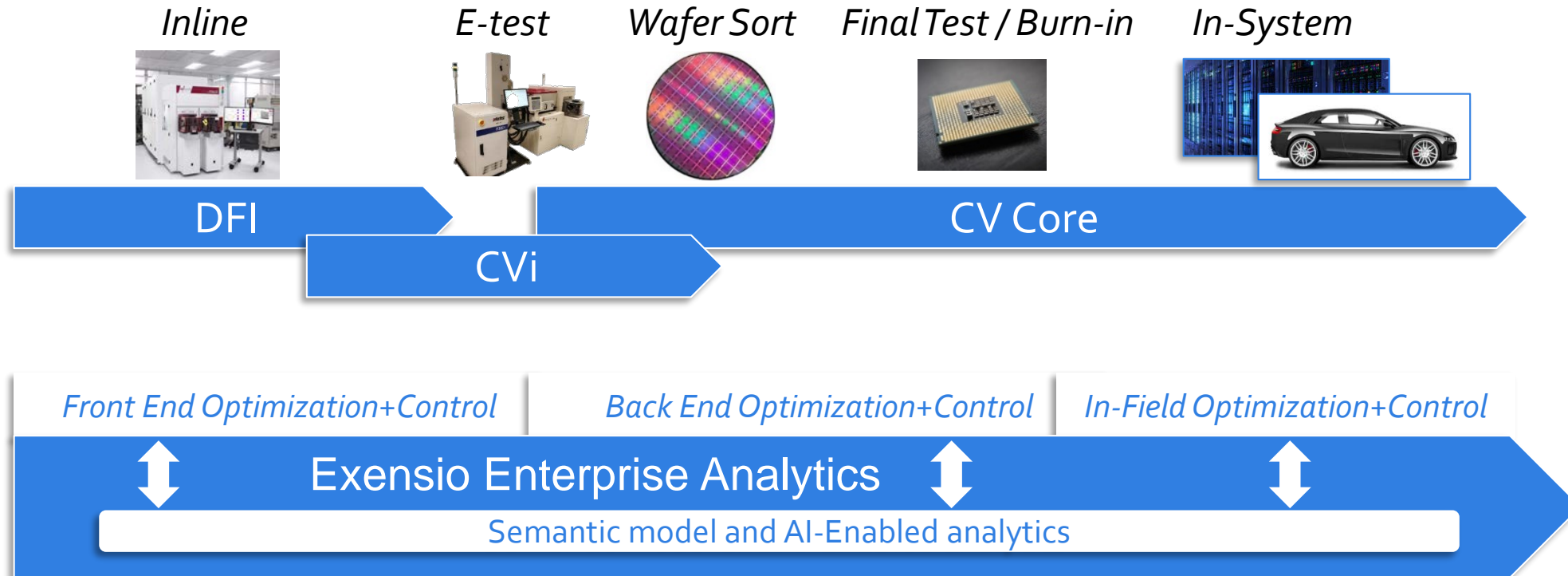
Constantly expanding percentage of accounts deploying Exensio on the cloud

Currently ~ 15% on the cloud with clear acceleration in this direction

AWS and AliCloud as primary cloud providers

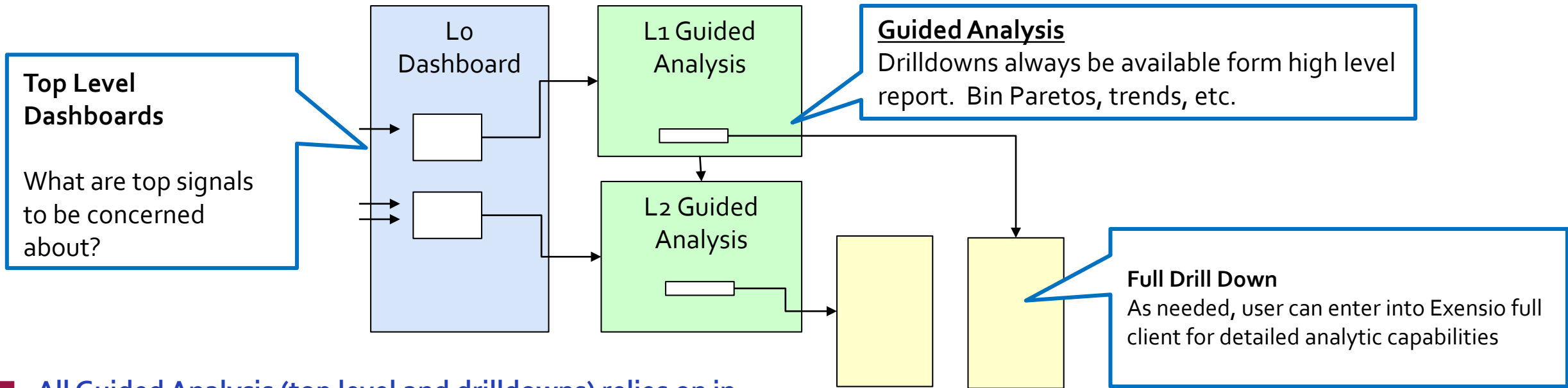


Domain Knowledge – Unique Data

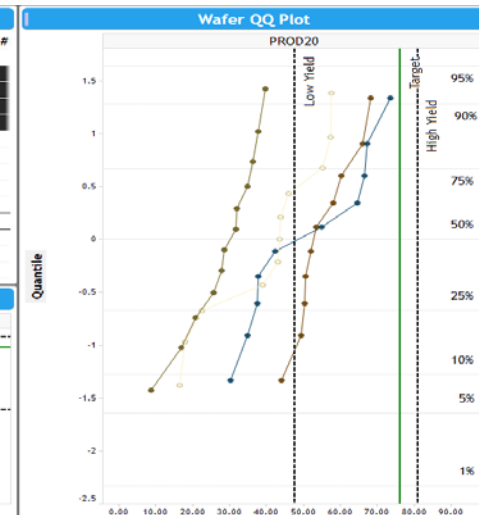
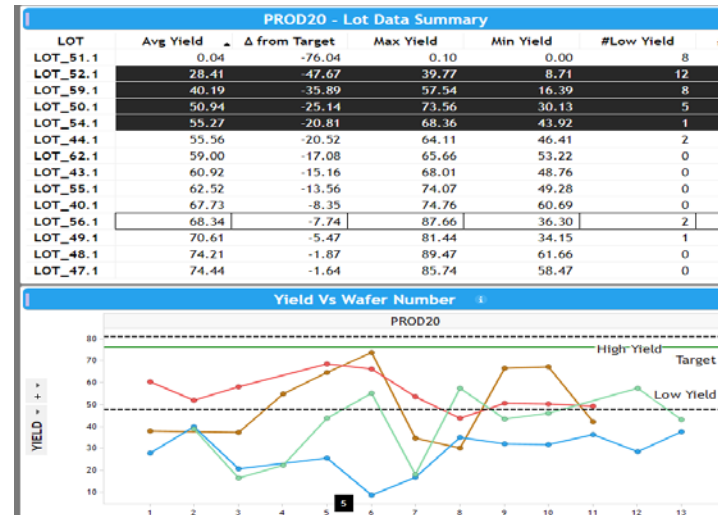


Better Reliability (dppm, predictive fail) - Lower cost (\$\$) -
Improved performance (speed, power)

Ease of Use - Guided and Linked Analyses



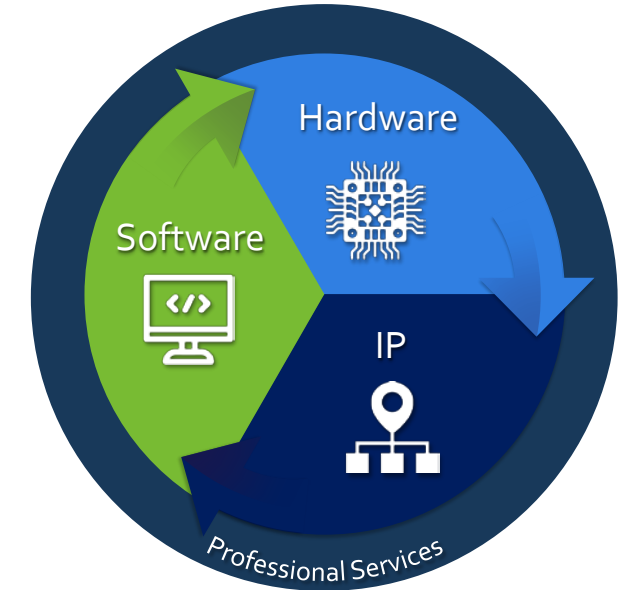
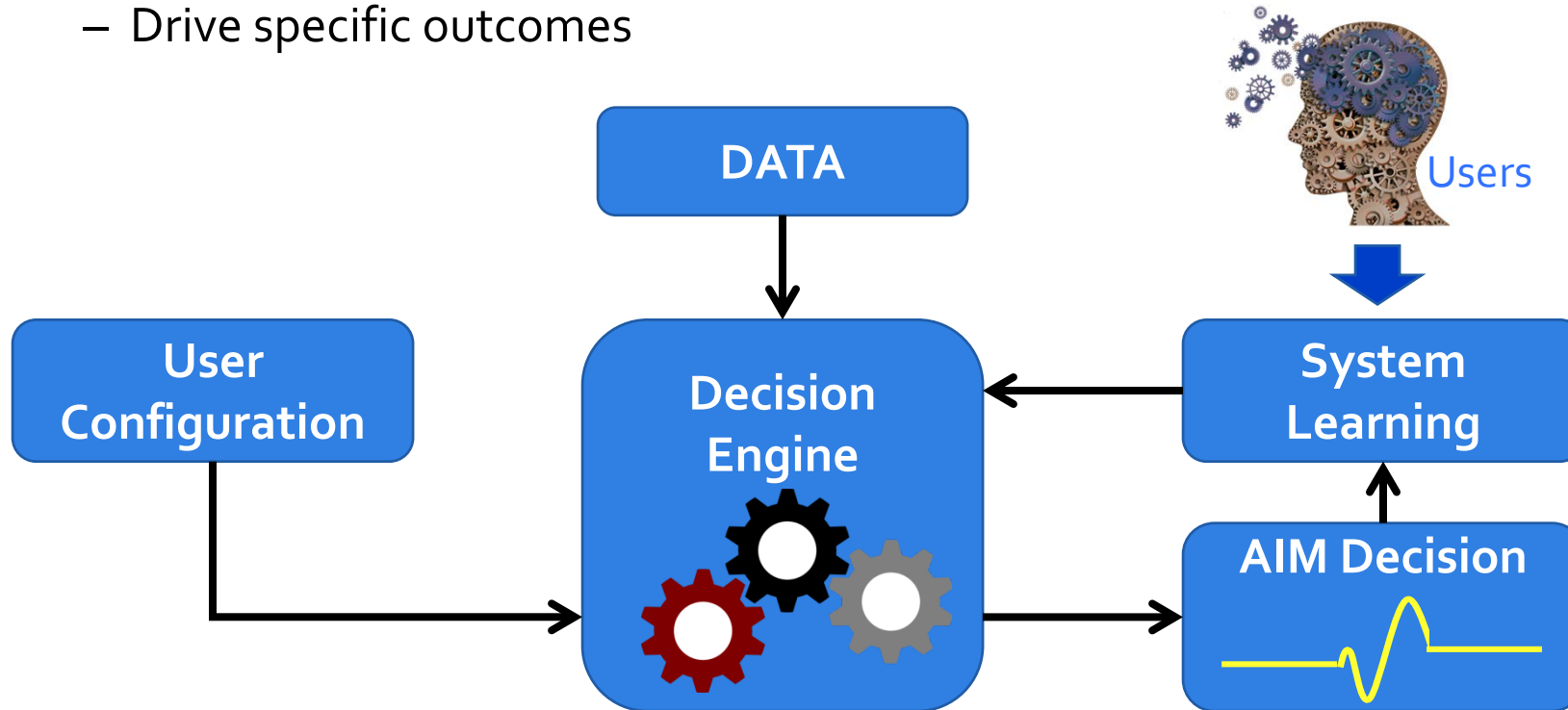
- All Guided Analysis (top level and drilldowns) relies on in-database analytics, precomputed/summarized data, and our big data architecture → results are fast and ready for user.
- Hierarchical structure enable users to always know where there are in the guided analysis tree on left hand side with easy to use navigation tools.
- Ability to enter into “ad hoc mode” into full client Exensio-Yield capability, from any analysis as desired.



Solutions: Combining Products & Expertise to Deliver Results

Advanced Insights for Manufacturing (AIM) Process & Test

- PDF's primary Solutions infrastructure
- Exensio SW Platform + ML + Change management
- Drive specific outcomes



AIM solutions are not reports:

- AUTOMATIC
- INTELLIGENT AI + ML
- CONFIGURABLE

Embedding Best-In-Class Technologies for a Complete Solution

TIBCO® Spotfire®



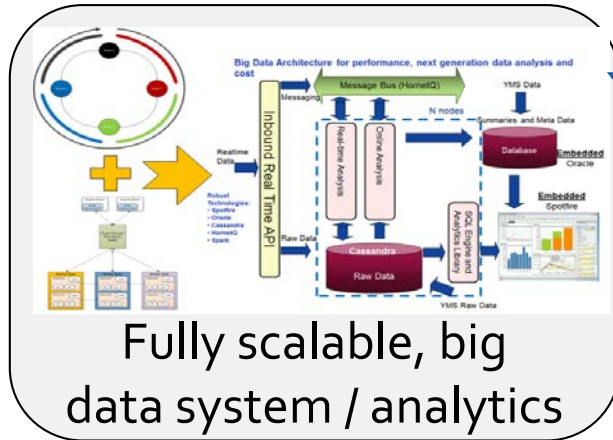
ORACLE®

R Studio®

Spark

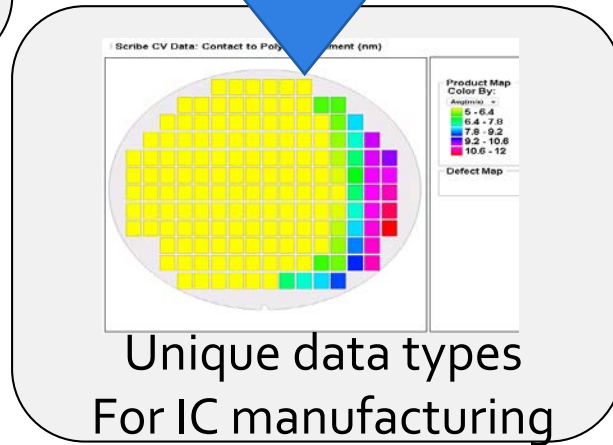
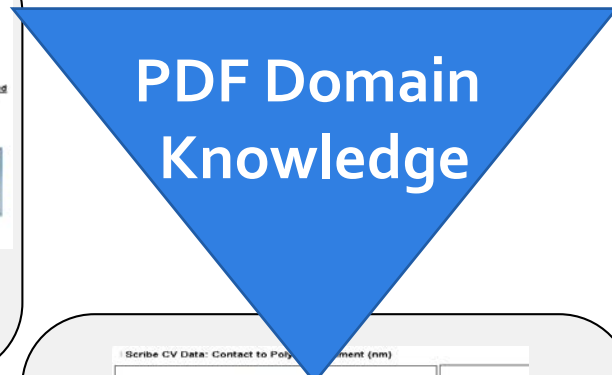
- PDF Focuses its development efforts on the areas where it can deliver value
- We license and OEM best in class components to leverage the expertise of others, including the open source community
- We handle all of the licensing from our suppliers, so our customers have only to reach agreement with PDF and get all sublicenses

Exensio – The Organizing Principles

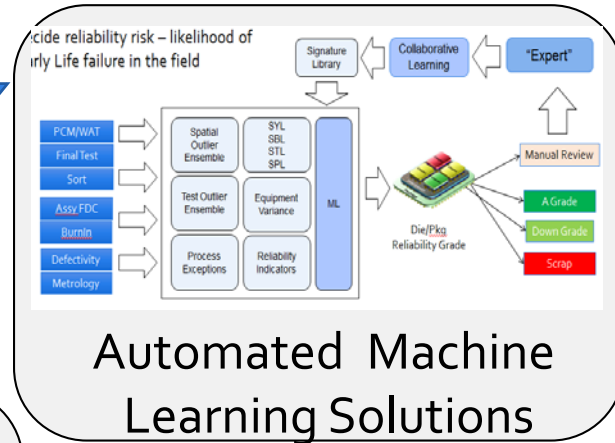


Fully scalable, big data system / analytics

End-to-End Data

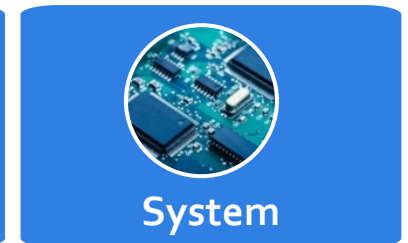
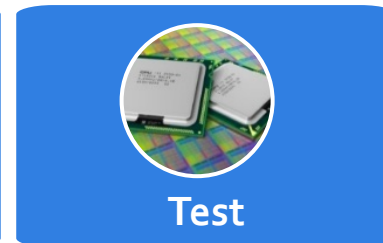
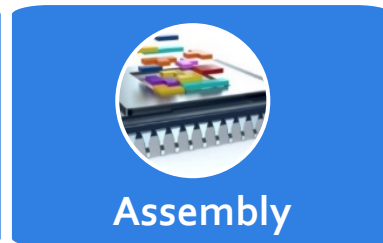
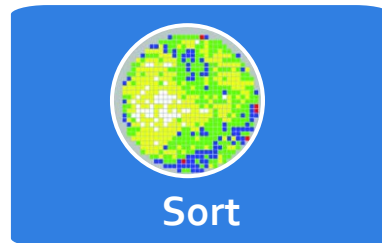
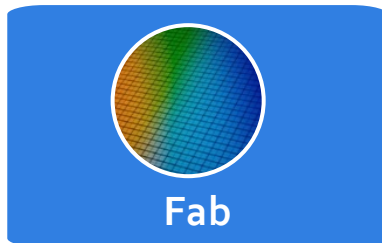


Unique data types For IC manufacturing



Automated Machine Learning Solutions

End-to-End Analytics & Control



Thank You

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